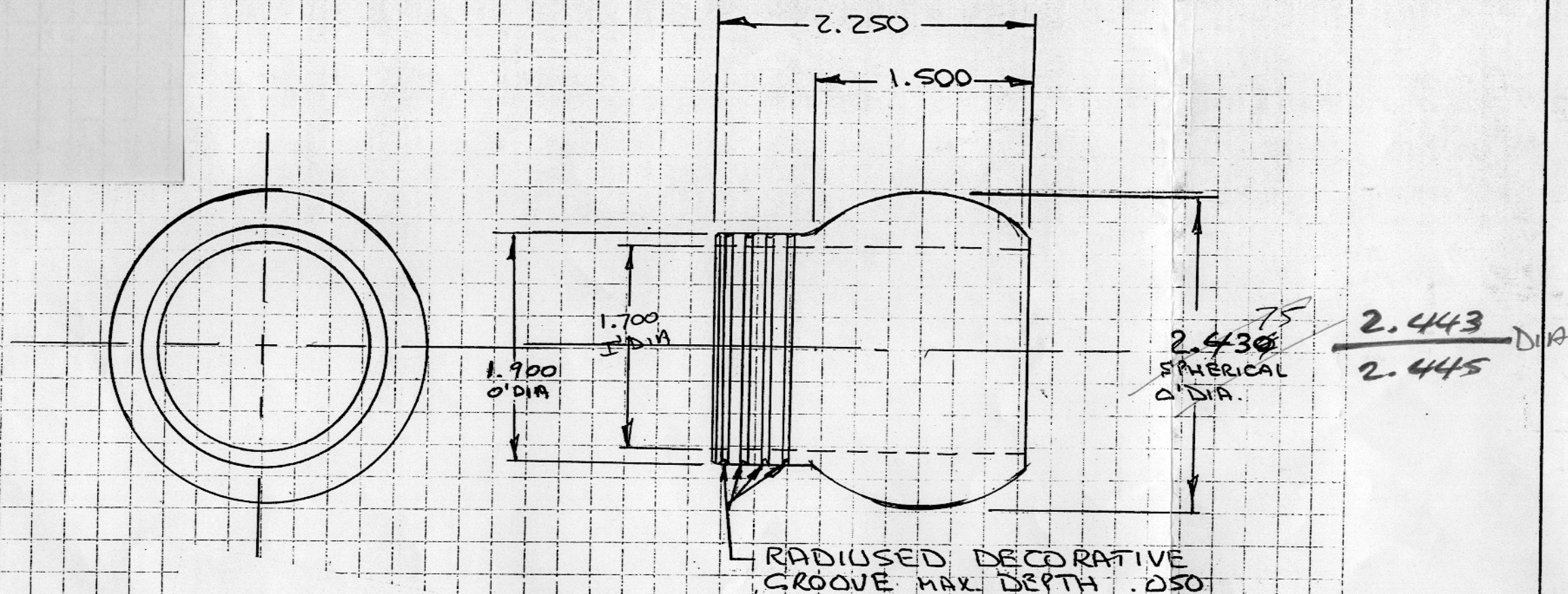


RE DRAW

MAT'L: BLACK DELRIN



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RIVET CODE SHALL BE PER NAS 523

QTY REQUIRED

PART NO. ITEM DESCRIPTION MATERIAL SPEC/VENDOR

REVISION

DRAWN

APPROVED

DESCRIPTION  
OF  
CHANGE

REQUIREMENTS — UNLESS OTHERWISE SPECIFIED

GENERAL

1. DIMENSIONS ARE IN INCHES
2. SURFACE ROUGHNESS 125
3. REMOVE SHARP EDGES .015 MAX
4. THREADS PER MIL - S - 7742
5. HOLES PER AND 10367

LIMITS

1. TOLERANCES — .JXL ± .030  
JXX ± .010
2. ANGLES ± 1°
3. PARALLELISM ± .0025
4. ECCENTRICITY .006 MAX
5. SYMMETRY ABOUT ALL M/C CENTRE LINES .006

BASIC CODE  
D=HOLE  
DQ=HOLE NO OF SHEETS  
C=COUNTERSINK

DIA. DASH NO.  
H=HEAD NEAR SIDE  
F=HEAD FAR SIDE

LENGTH DASH NO.  
W=SPOTWELD

BASIC CODES  
BJ=MS20470AD  
BS=MS20426AD

APPROVAL

CONTRACT NO.

DRAWN  
DESIGN  
STRESS  
CHECKED  
CLIENT

DATE  
FEB 4  
1991

DART AERO ACCESSORIES INC

CLIENT

TITLE

VALVE BALL

CODE

DRAW NO.

D2018

REV.

SCALE 1:1

SHT 1 OF 1

REPORT ALL DISCREPANCIES — DO NOT SCALE